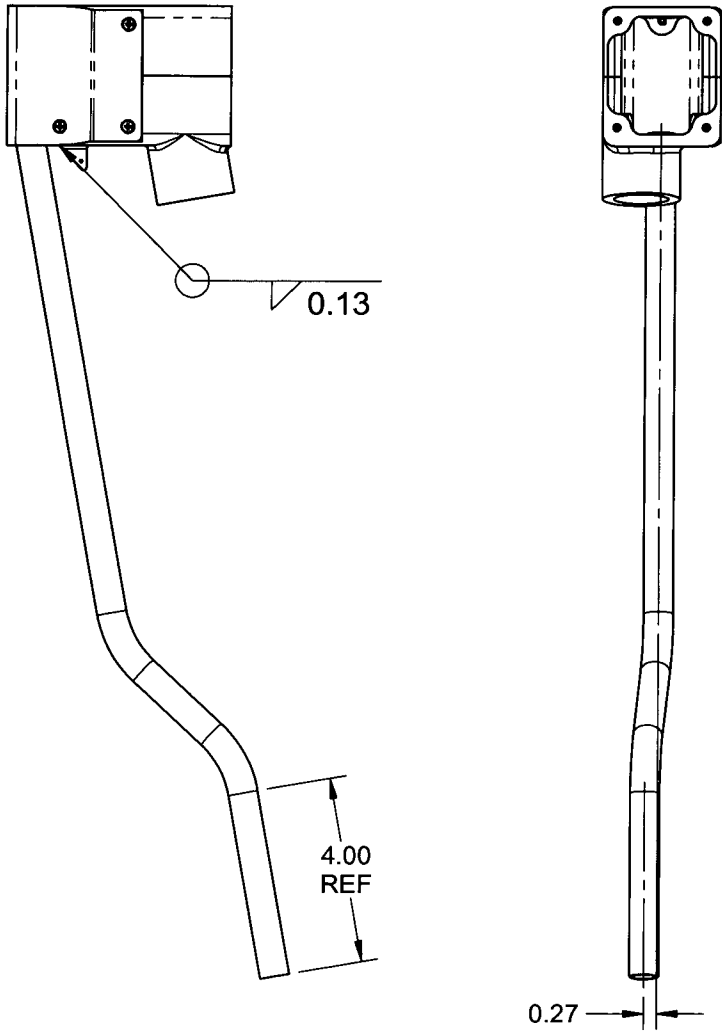


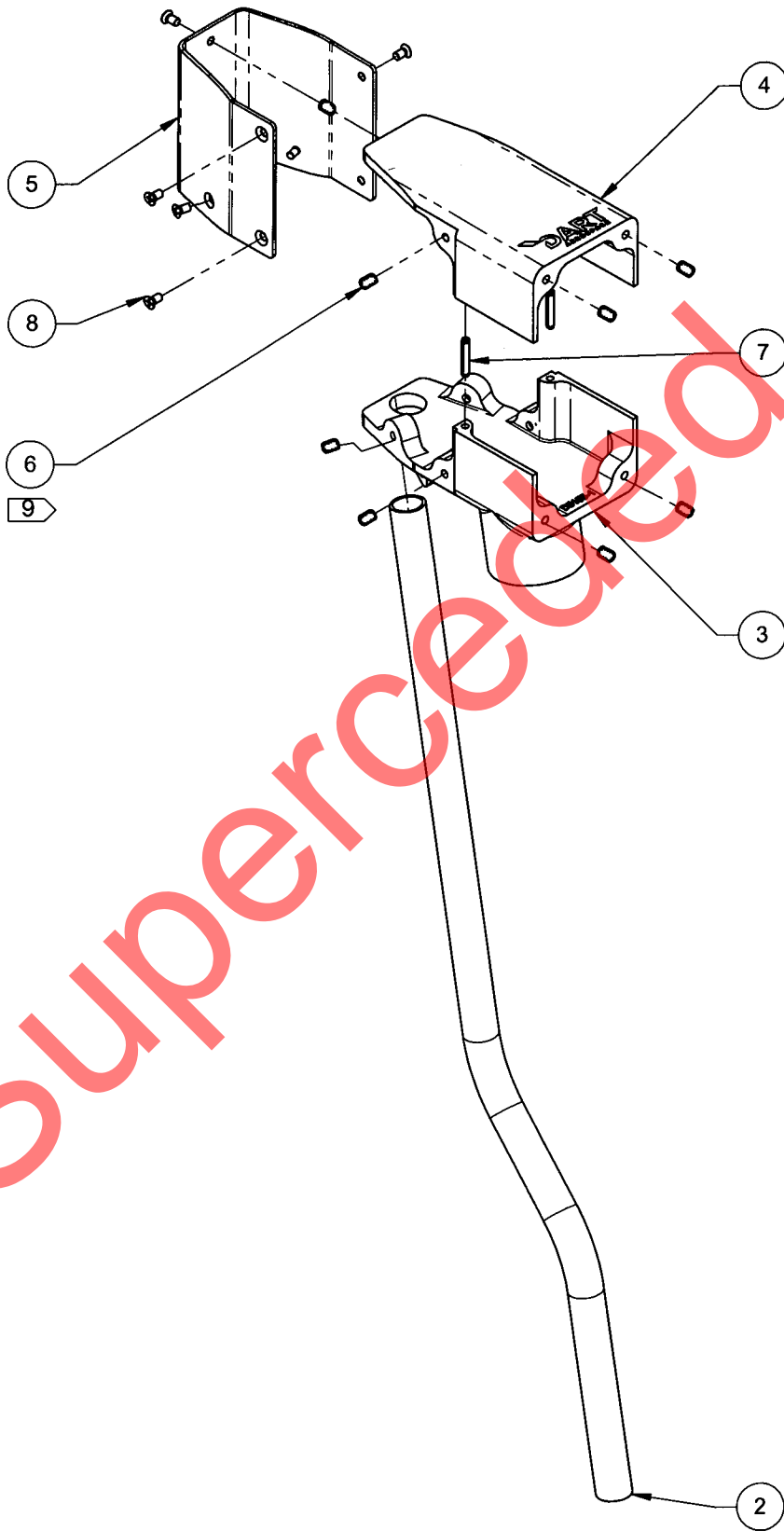
ITEM	QTY -041	P/N	DESCRIPTION
1	X	D5155-041	CO-PILOT COLLECTIVE HEAD ASSEMBLY (205)
2	1	D4410-7	CONDUIT
3	1	D5155-1	CO-PILOT COLLECTIVE HEAD (205)
4	1	D5155-9	CO-PILOT COLLECTIVE HEAD (205)
5	1	D5156-9	BACK PLATE
6	11	90296A108	HELI-COIL INSERT (6-32 X 0.276)
7	2	MS16562-130	SLOTTED SPRING PIN
8	7	MS24693-24B	SCREW, CSK 100°



D5155-041 WELDING DETAIL

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: ANODIZE BLACK PER MIL-A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2 AFTER WELDING
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
  - 7) WEIGHT: 1.08 lbs
  - 8) WELD PER DART QSI 004
  - 9) INSTALL AFTER ANODIZING

D5155-041 CO-PILOT COLLECTIVE HEAD ASSEMBLY (205)



RELEASED

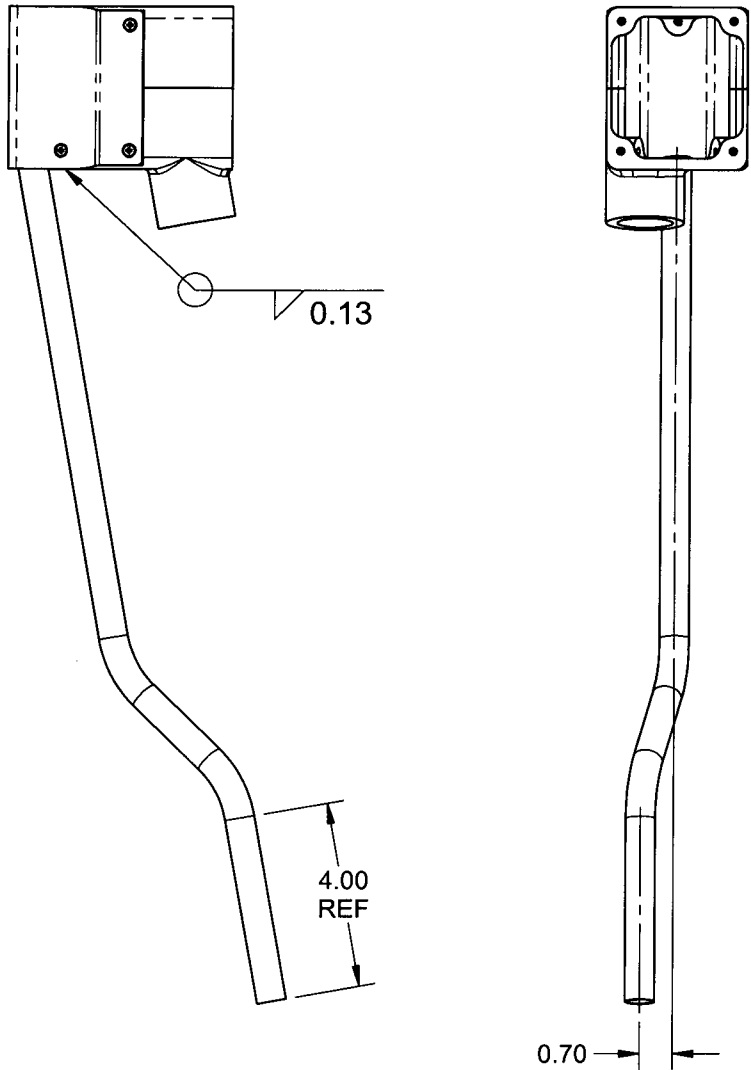
2015 MAY 11

ECN 15-509

A	NEW ISSUE	VS	14.09.10
REV.	DESCRIPTION	BY	DATE
DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5155	SHEET 1 OF 14
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	CO-PILOT COLLECTIVE HEAD	NTS
DATE	14.09.10	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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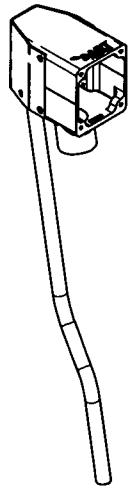
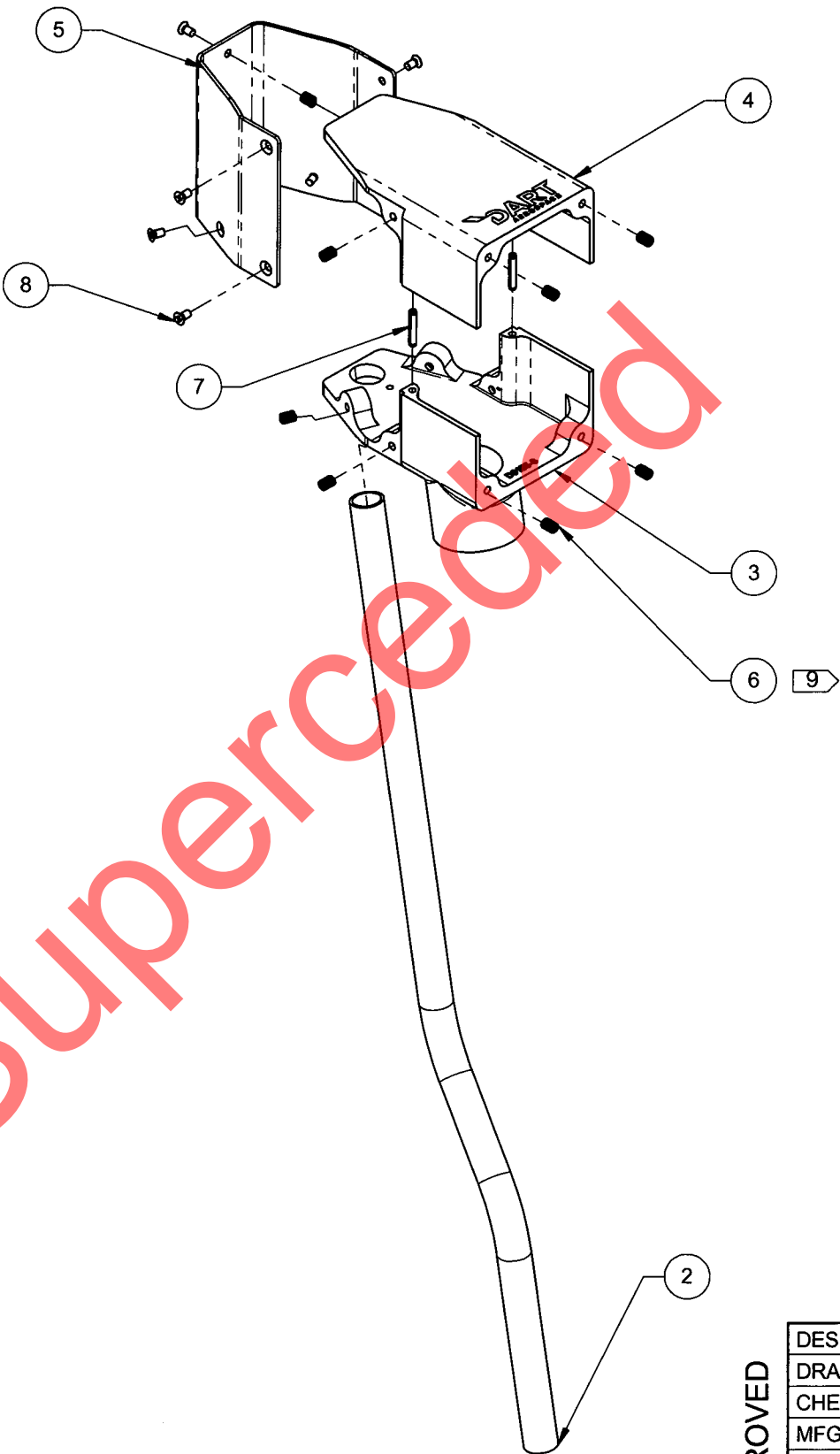
ITEM	QTY -043	P/N	DESCRIPTION
1	X	D5155-043	CO-PILOT COLLECTIVE HEAD ASSEMBLY (212)
2	1	D4410-7	CONDUIT
3	1	D5155-3	CO-PILOT COLLECTIVE HEAD (212)
4	1	D5155-11	CO-PILOT COLLECTIVE HEAD (212)
5	1	D5156-11	BACK PLATE
6	11	90296A108	HELI-COIL INSERT (6-32 X 0.276)
7	2	MS16562-130	SLOTTED SPRING PIN
8	7	MS24693-24B	SCREW, CSK 100°



D5155-043 WELDING DETAIL

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: ANODIZE BLACK PER MIL-A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2 AFTER WELDING
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
  - 7) WEIGHT: 1.20 lbs
  - 8) WELD PER DART QSI 004
  - 9) INSTALL AFTER ANODIZING

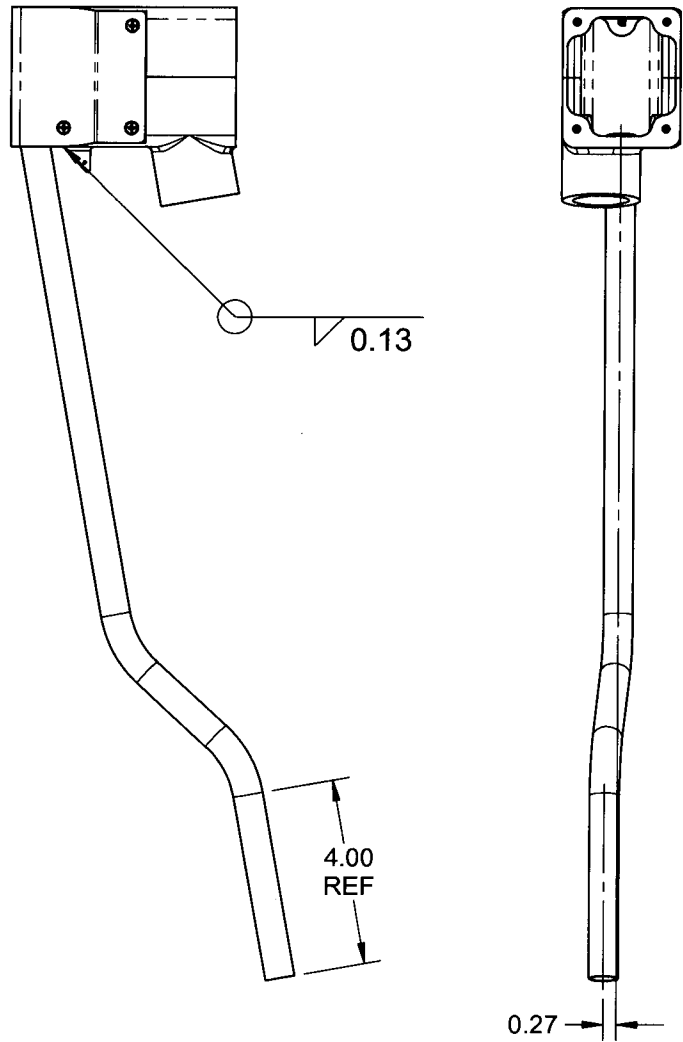
D5155-043 CO-PILOT COLLECTIVE HEAD ASSY (212)



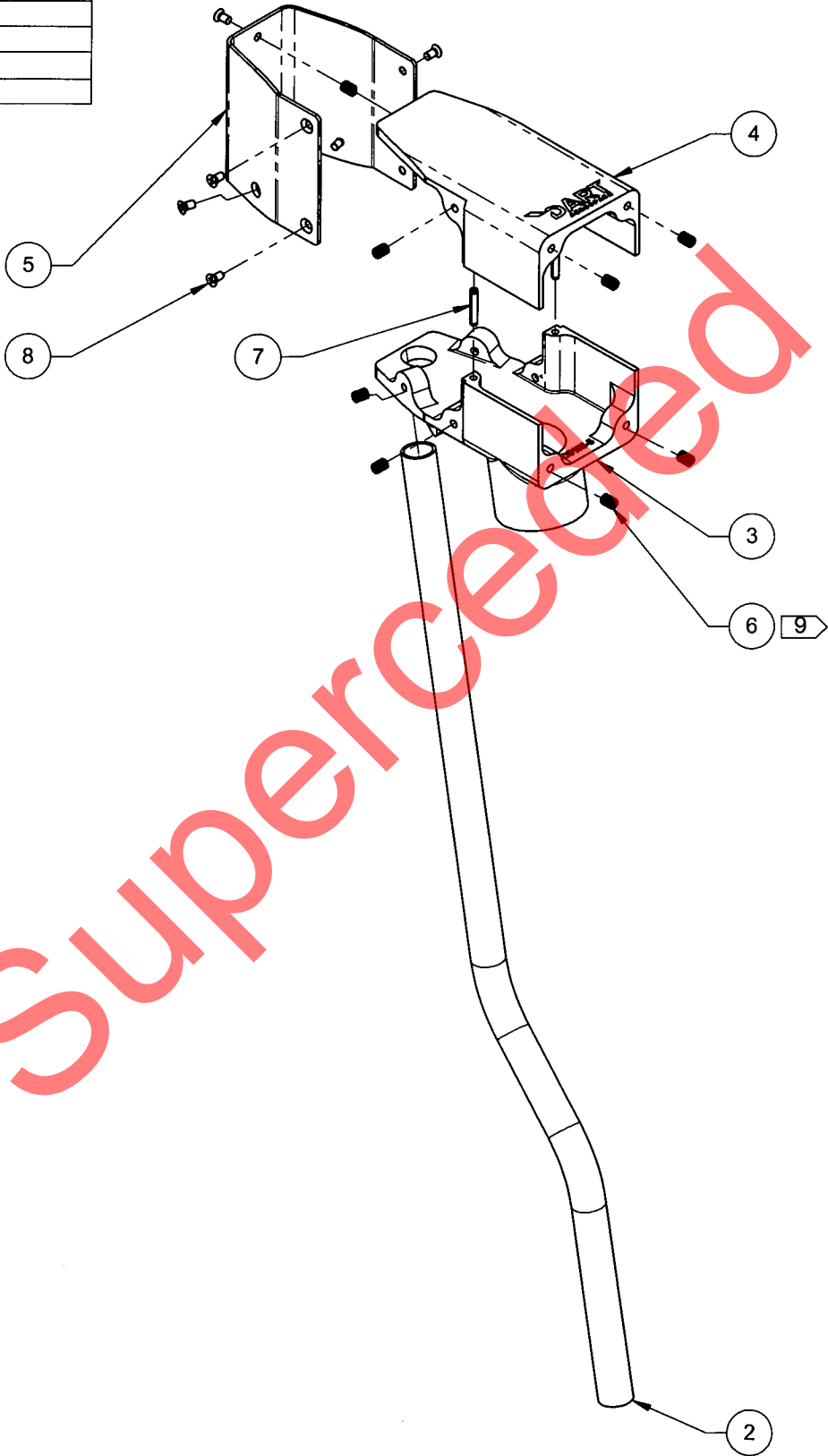
RELEASED  
2015 MAY 11

DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5155	SHEET 2 OF 14
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	CO-PILOT COLLECTIVE HEAD	NTS
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ITEM	QTY -045	P/N	DESCRIPTION
1	X	D5155-045	CO-PILOT COLLECTIVE HEAD ASSEMBLY (EAGLE SINGLE)
2	1	D4410-7	CONDUIT
3	1	D5155-5	CO-PILOT COLLECTIVE HEAD (EAGLE SINGLE)
4	1	D5155-9	CO-PILOT COLLECTIVE HEAD (205)
5	1	D5156-9	BACK PLATE
6	11	90296A108	HELI-COIL INSERT (6-32 X 0.276)
7	2	MS16562-130	SLOTTED SPRING PIN
8	7	MS24693-24B	SCREW, CSK 100°



D5155-045 WELDING DETAIL



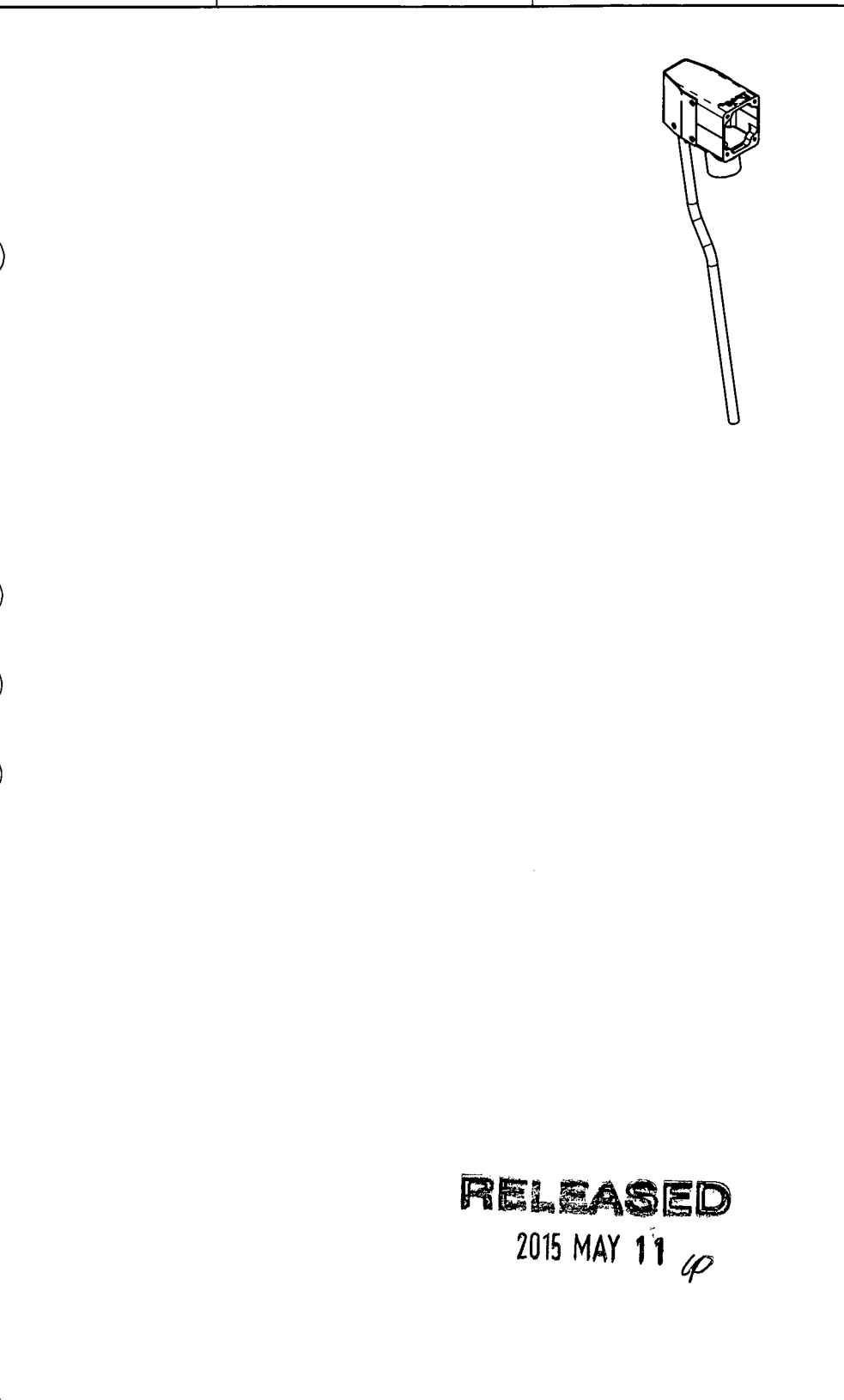
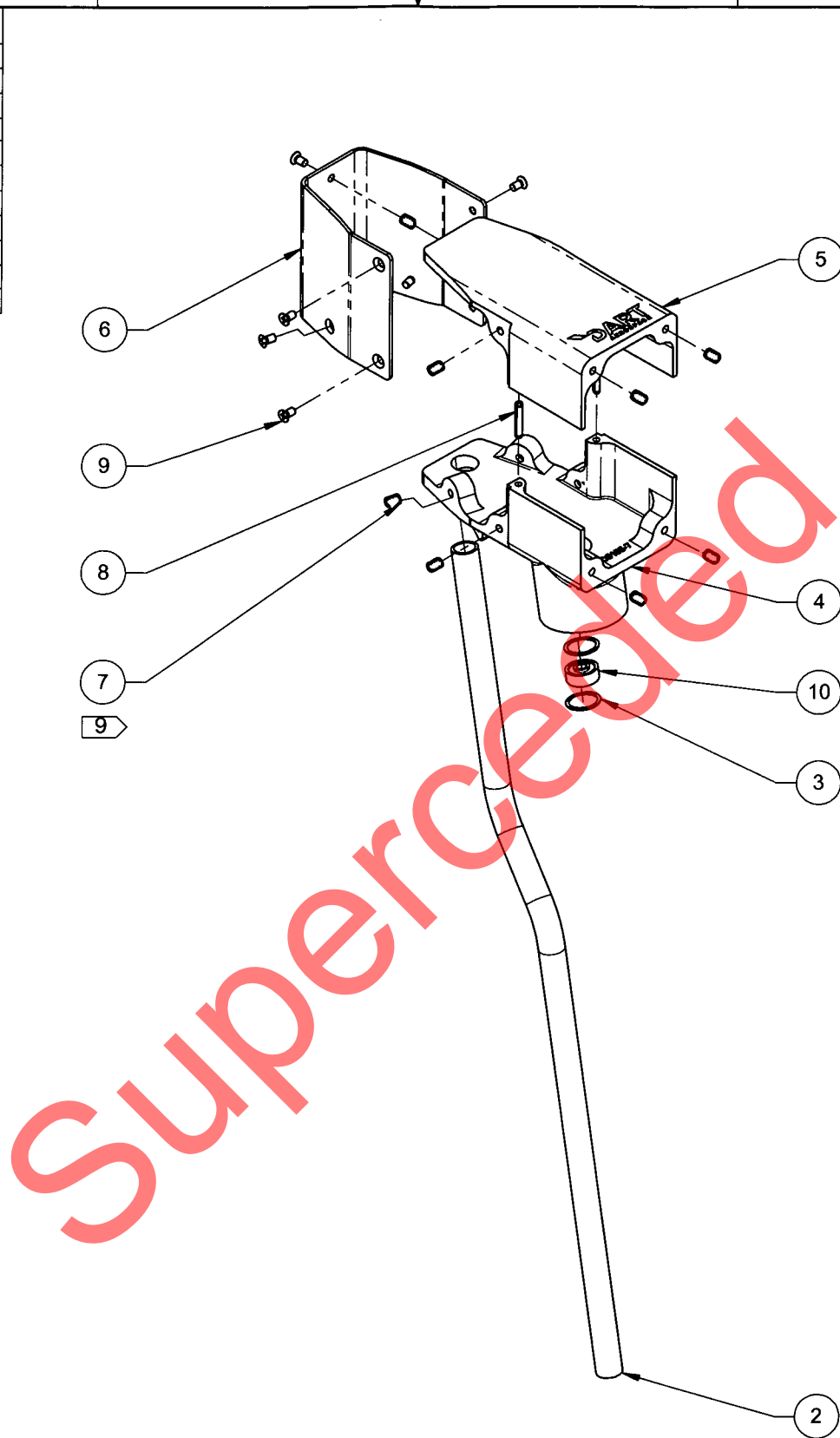
D5155-045 CO-PILOT COLLECTIVE HEAD ASSY (EAGLE SINGLE)

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: ANODIZE BLACK PER MIL-A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2 AFTER WELDING
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
  - 7) WEIGHT: 1.06 lbs
  - 8) WELD PER DART QSI 004
  - 9) INSTALL AFTER ANODIZING

DESIGN	VS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5155	SHEET 3 OF 14
APPROVED	HS	TITLE	SCALE
DE APPR.	DS-#	CO-PILOT COLLECTIVE HEAD	NTS
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2015 MAY 11

ITEM	QTY -047	P/N	DESCRIPTION
1	X	D5155-047	CO-PILOT COLLECTIVE HEAD ASSEMBLY
2	1	D5054-1	CONDUIT
3	2	D5073-1	SNAP RING
4	1	D5155-7	CO-PILOT COLLECTIVE HEAD (205)
5	1	D5155-9	CO-PILOT COLLECTIVE HEAD (205)
6	1	D5156-9	BACK PLATE
7	11	90296A108	HELI-COIL INSERT (6-32 X 0.276)
8	2	MS16562-130	SLOTTED SPRING PIN
9	7	MS24693-24B	SCREW, CSK 100°
10	1	MS27641-3	BEARING



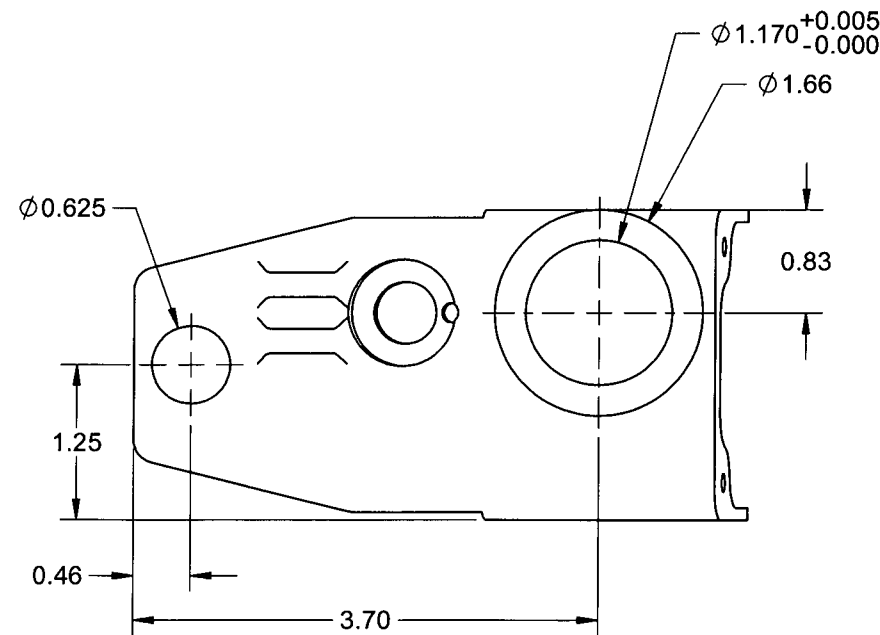
- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: ANODIZE BLACK PER MIL-A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2 AFTER WELDING
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
  - 7) WEIGHT: 1.13 lbs
  - 8) WELD PER DART QSI 004
  - 9) INSTALL AFTER ANODIZING

**D5155-047 CO-PILOT COLLECTIVE HEAD ASSY**  
**FOR 205 WITH 204-001-290-5 STICK AND THROTTLE ASSEMBLY INSTALLED**

APPROVED

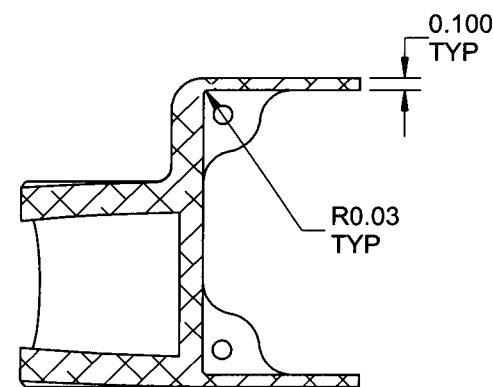
DESIGN	VS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	JFS	<b>D5155</b>	SHEET 4 OF 14
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	<b>CO-PILOT COLLECTIVE HEAD</b>	NTS
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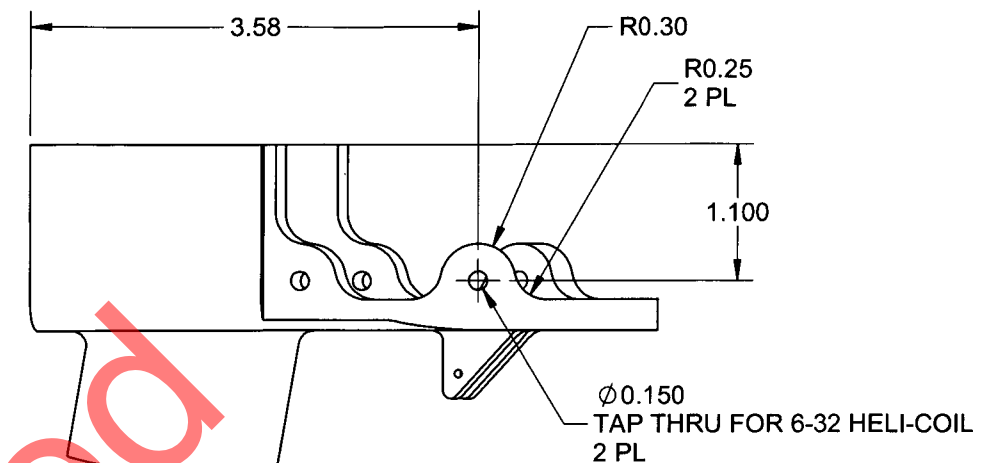
**VIEW B-B**

B5-5



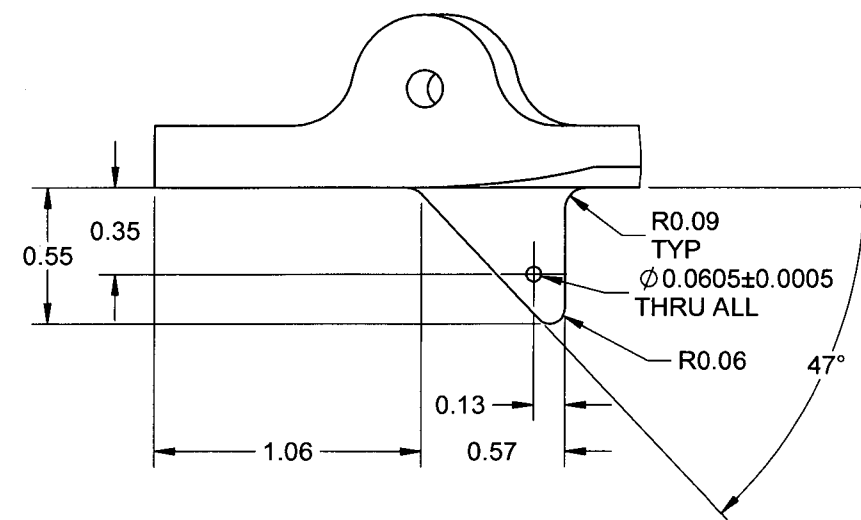
**SECTION D-D**

D6-5



**VIEW C-C**

D7-5



**DETAIL E**

B7-5

**RELEASED**

2015 MAY 11

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

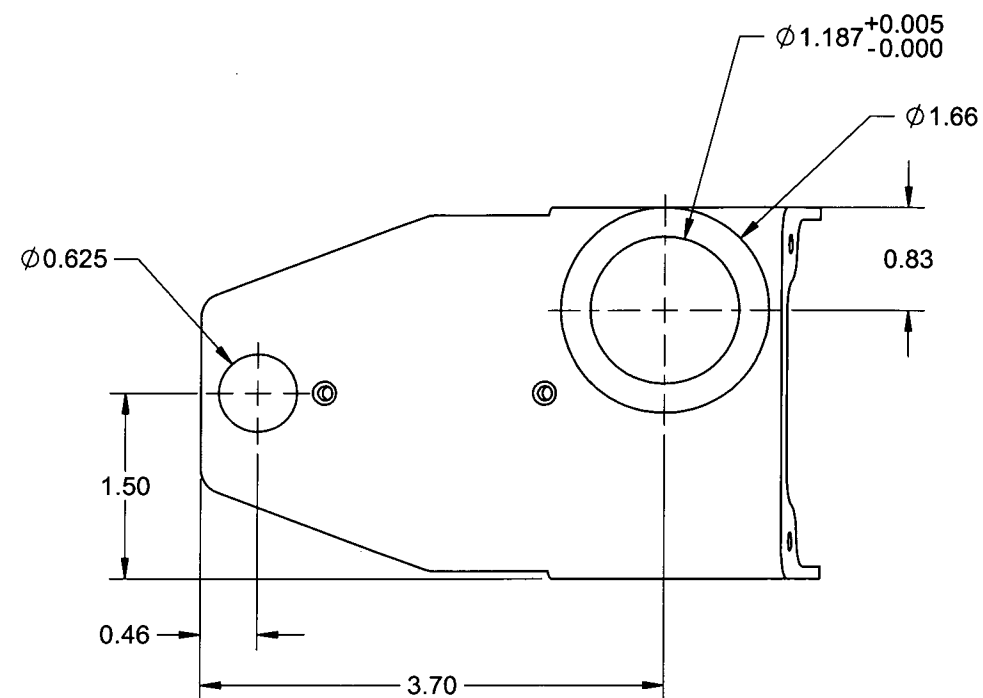
**D5155-1 CO-PILOT COLLECTIVE HEAD (205)  
DETAIL VIEWS**

APPROVED

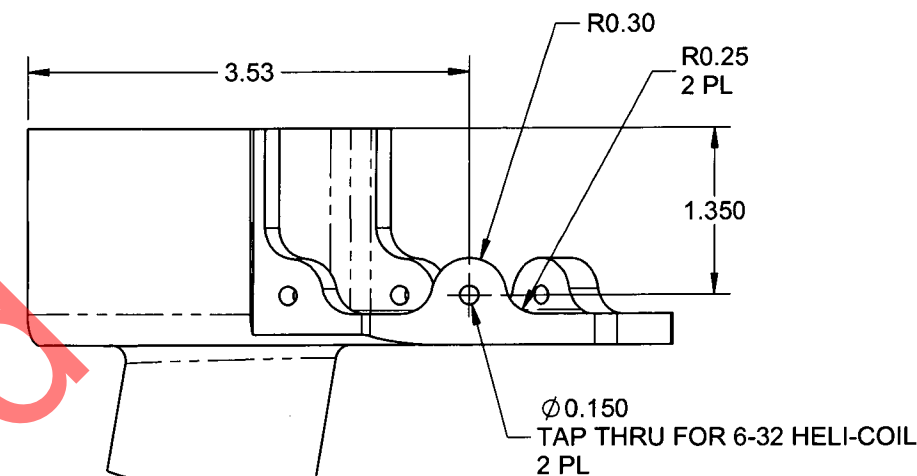
DESIGN	VS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	JFS	<b>D5155</b>	SHEET 6 OF 14
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	<b>CO-PILOT COLLECTIVE HEAD</b>	NTS
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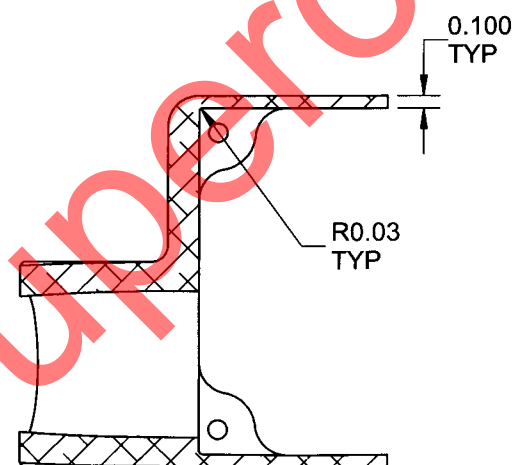




**VIEW G-G**  
B6-7



**VIEW H-H**  
D7-7



**SECTION I-I**  
D6-7

**RELEASED**  
2015 MAY 11

- NOTES:  
1) MATERIAL: N/A  
2) FINISH: N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: N/A  
7) WEIGHT: N/A

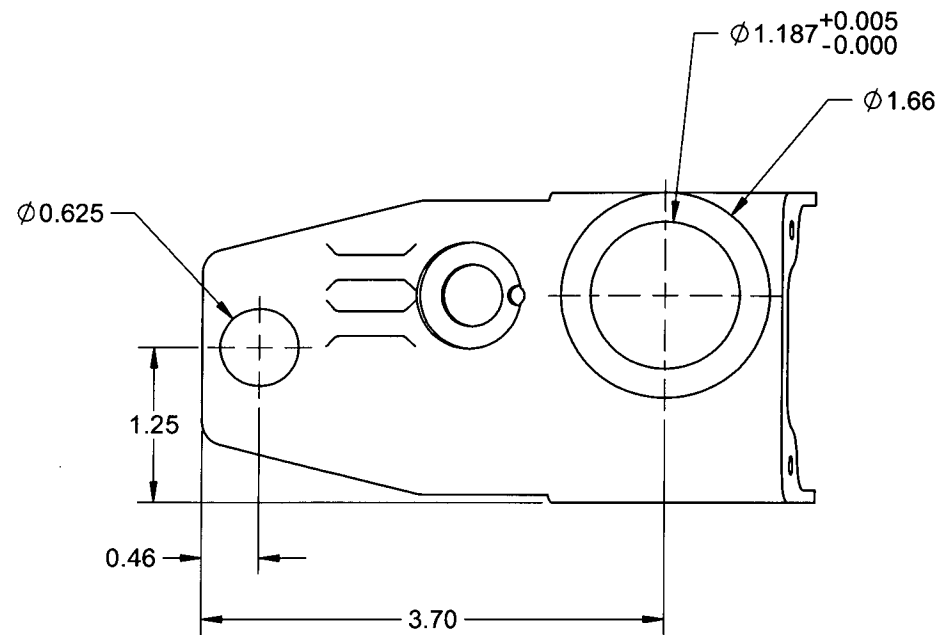
**D5155-3 CO-PILOT COLLECTIVE HEAD (212)**  
**DETAIL VIEWS**

APPROVED

DESIGN	VS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	JFS	<b>D5155</b>	SHEET 8 OF 14
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	<b>CO-PILOT COLLECTIVE HEAD</b>	NTS
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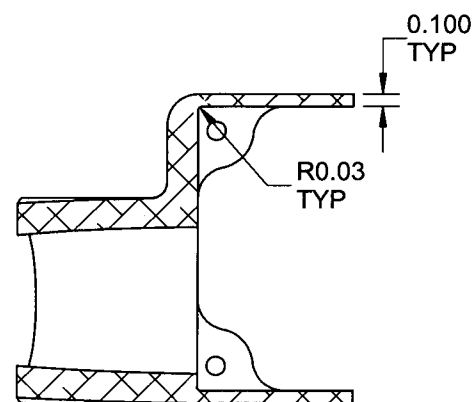






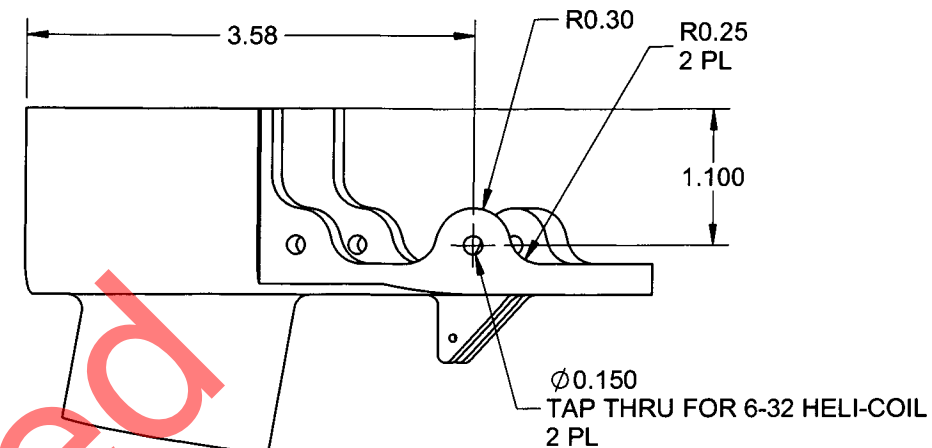
**VIEW K-K**

B6-9



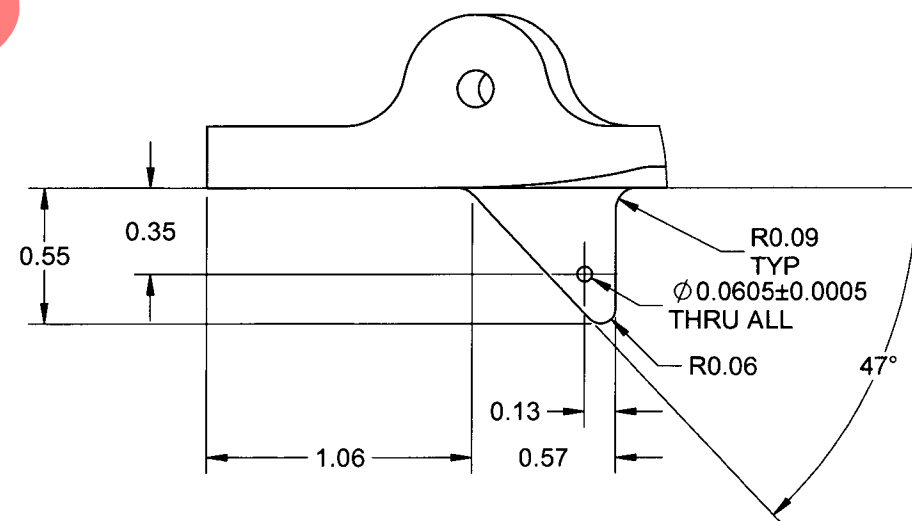
**SECTION M-M**

D6-9



**VIEW L-L**

D7-9



**DETAIL N**

B7-9

**RELEASED**  
2015 MAY 11

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

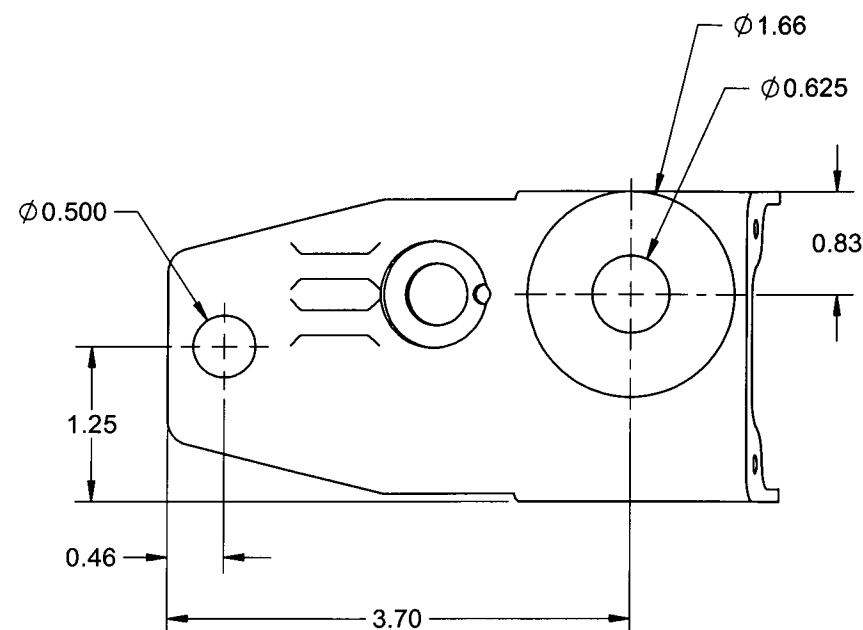
**D5155-5 CO-PILOT COLLECTIVE HEAD (EAGLE SINGLE)**

**DETAIL VIEWS**

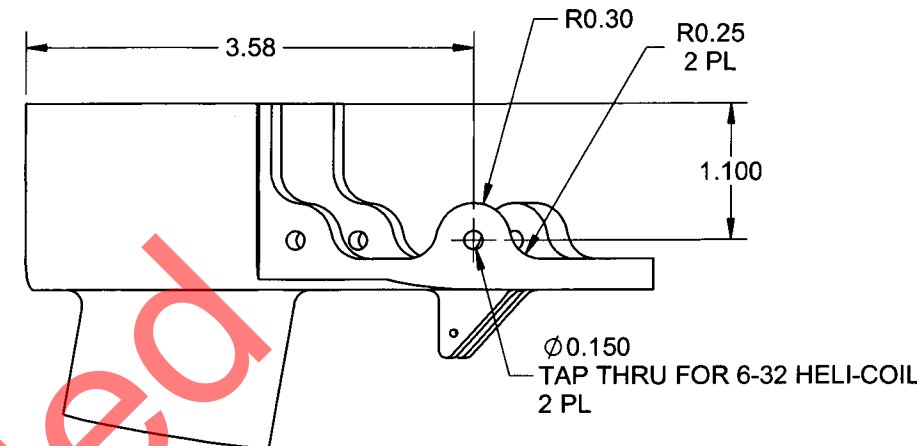
**APPROVED**

DESIGN	VS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5155	SHEET 10 OF 14
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	CO-PILOT COLLECTIVE HEAD	NTS
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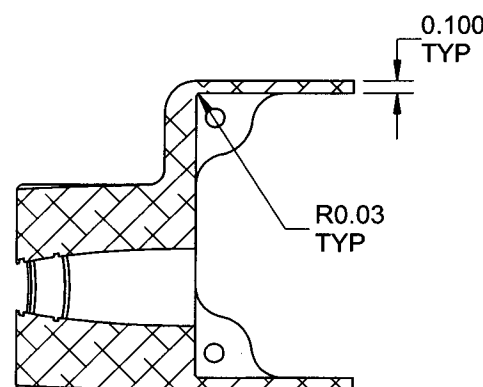




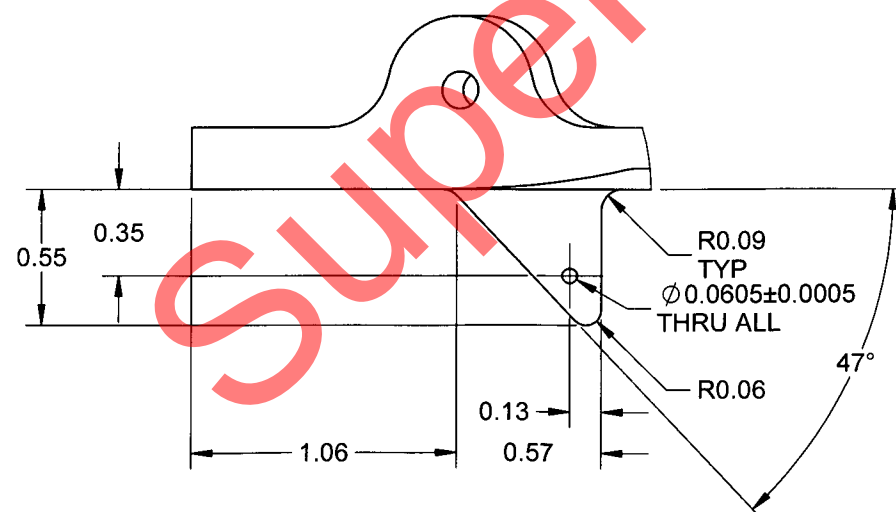
**VIEW P-P**  
B5-11



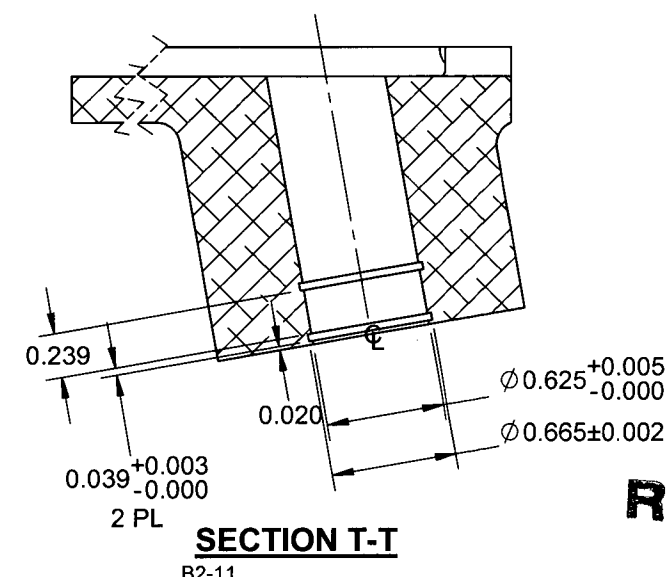
**VIEW Q-Q**  
D7-11



**SECTION R-R**  
C6-11



**DETAIL S**  
B6-11



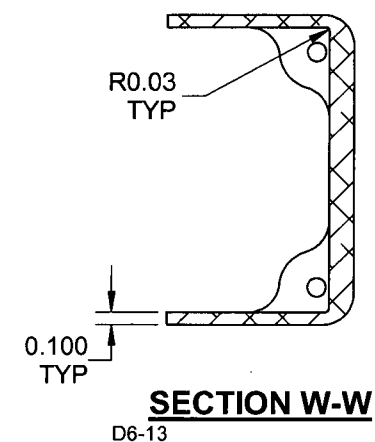
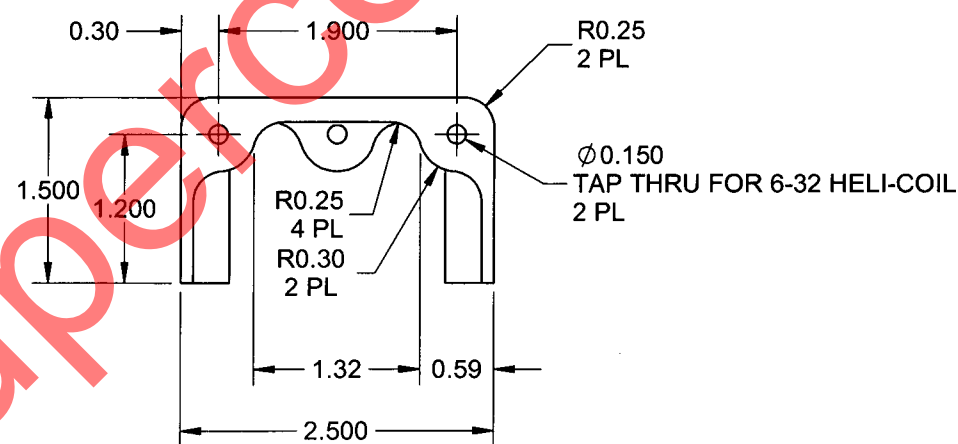
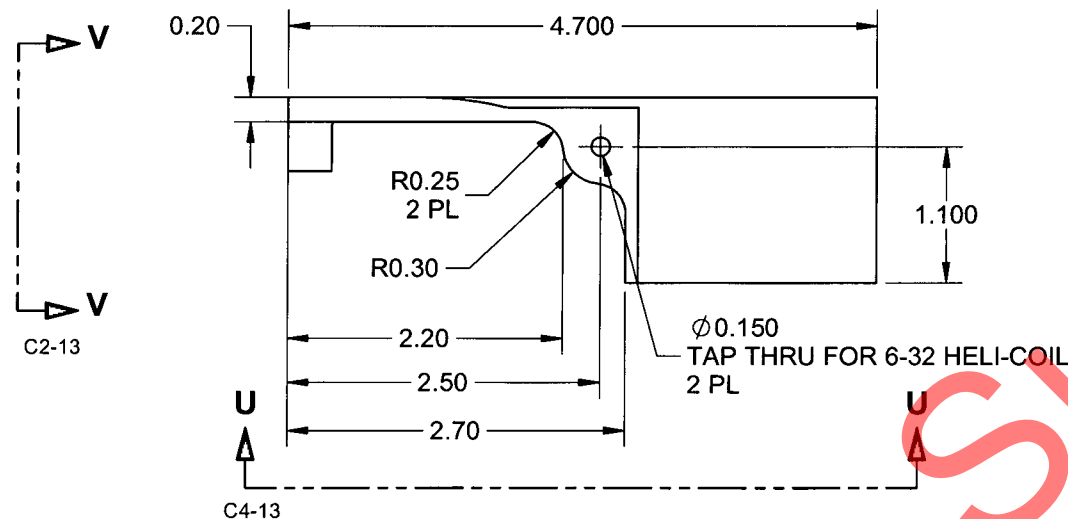
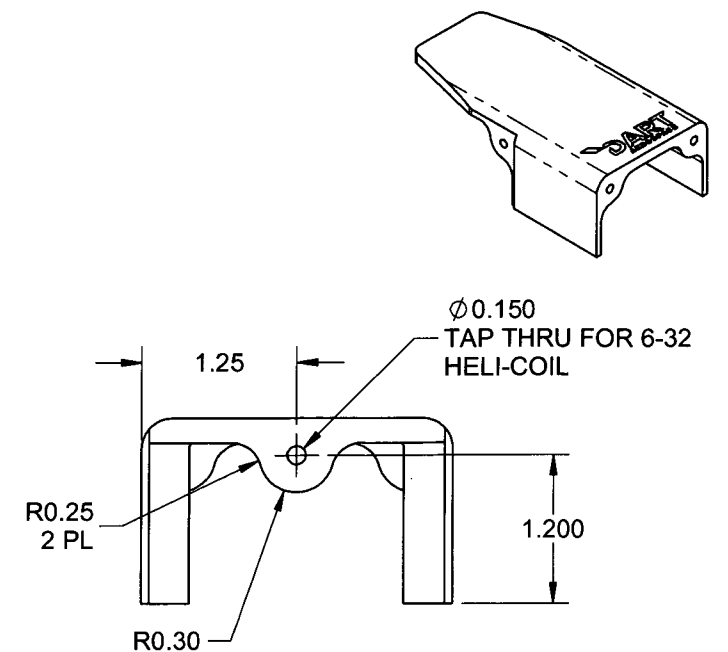
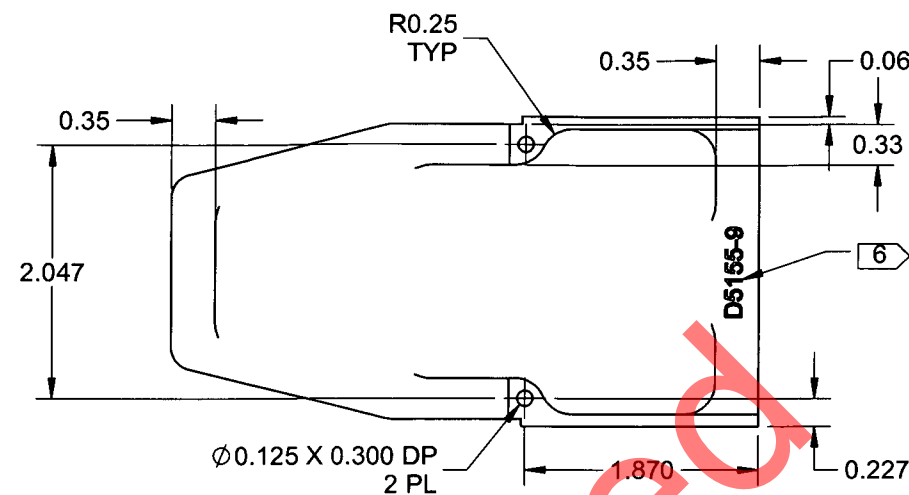
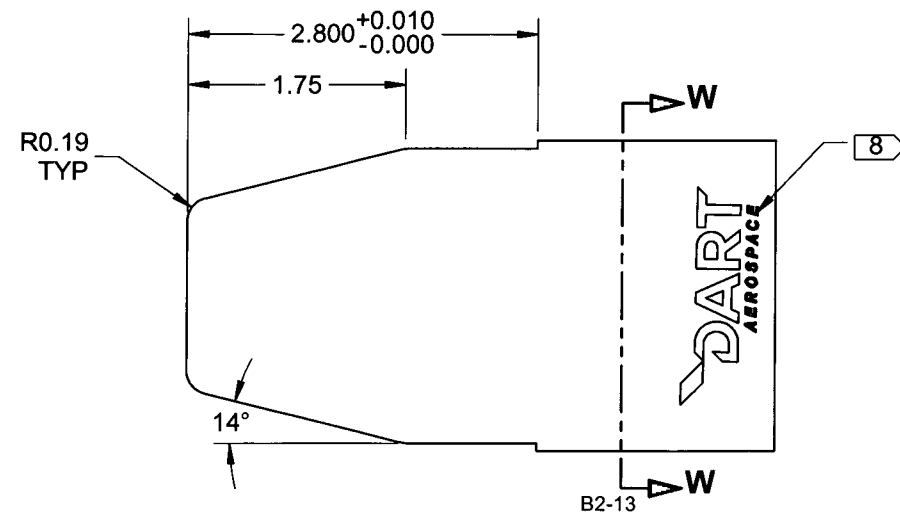
**SECTION T-T**  
B2-11

**RELEASED**  
2015 MAY 11

- NOTES:**  
 1) MATERIAL: N/A  
 2) FINISH: N/A  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
 6) IDENTIFICATION: N/A  
 7) WEIGHT: N/A

**D5155-7 CO-PILOT COLLECTIVE HEAD (205)**  
**DETAIL VIEWS**

APPROVED	DESIGN	VS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
	DRAWN	VS		
	CHECKED	RF	DRAWING NO.	REV. A
	MFG. APPR.	JFS	<b>D5155</b>	SHEET 12 OF 14
	APPROVED	HS	TITLE	SCALE
	DE APPR.	DS	<b>CO-PILOT COLLECTIVE HEAD</b>	NTS
DATE		14.09.10	COPYRIGHT © 2013 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



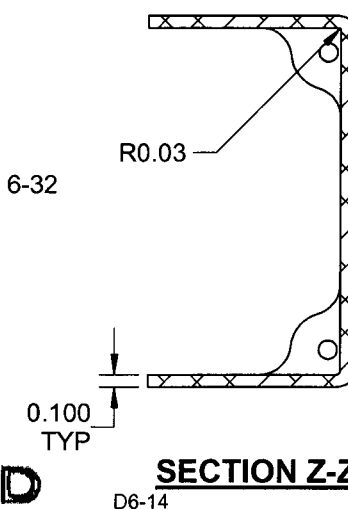
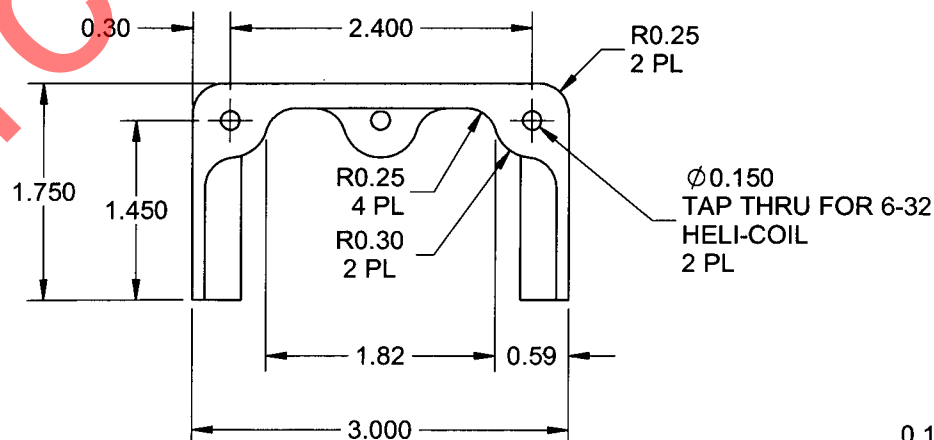
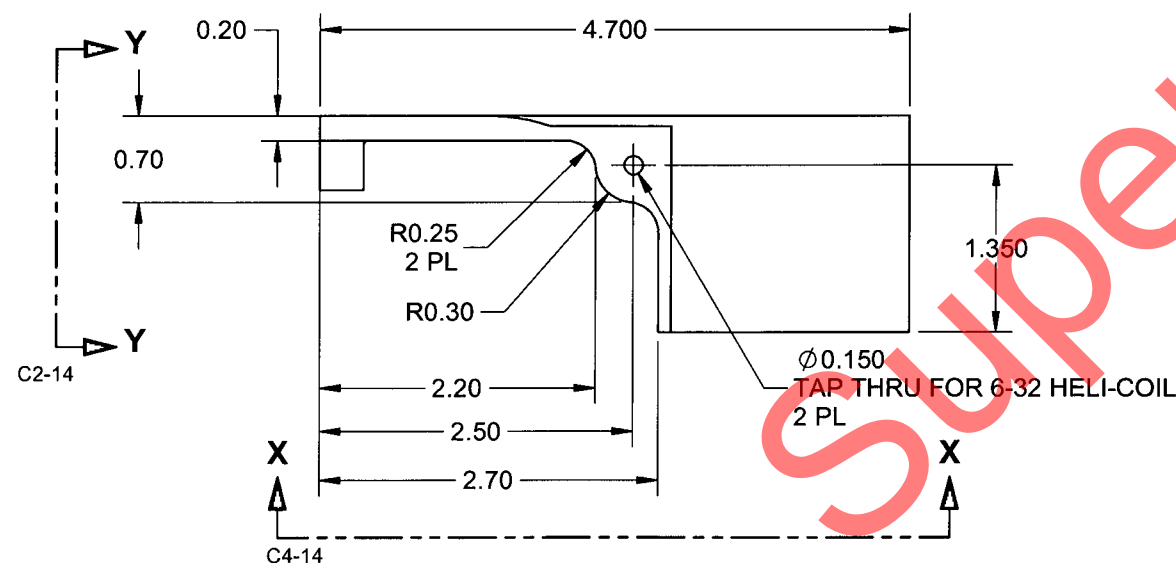
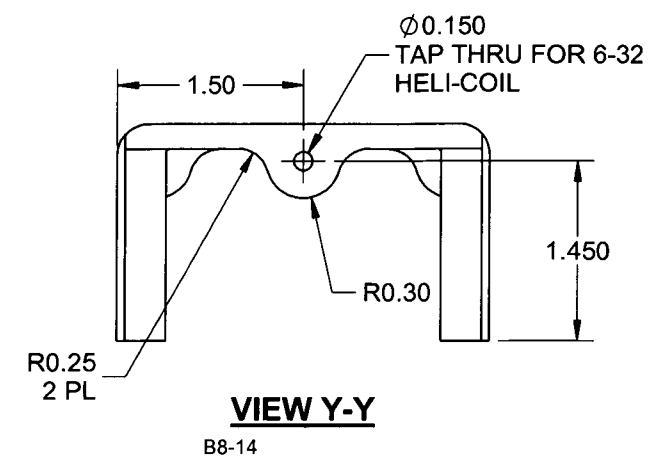
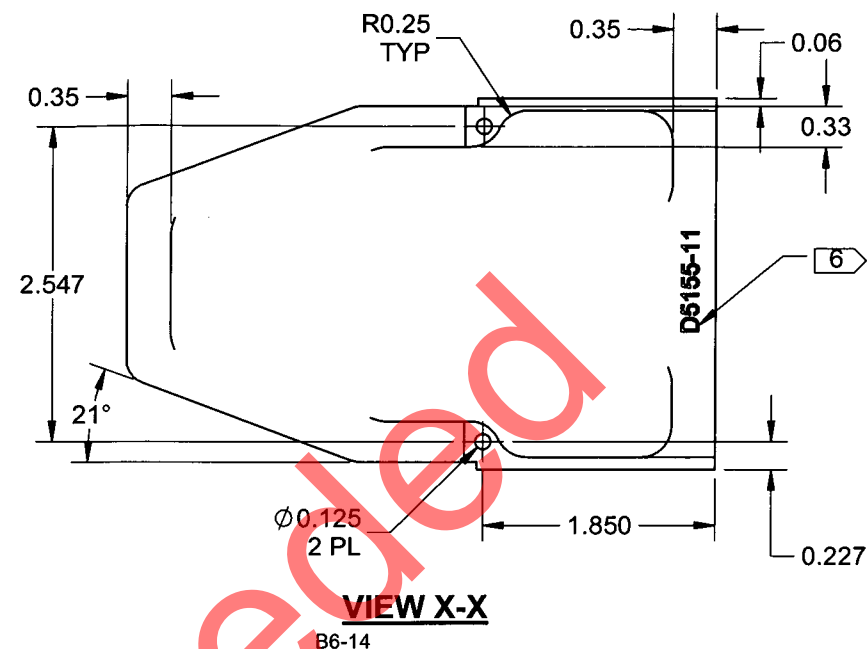
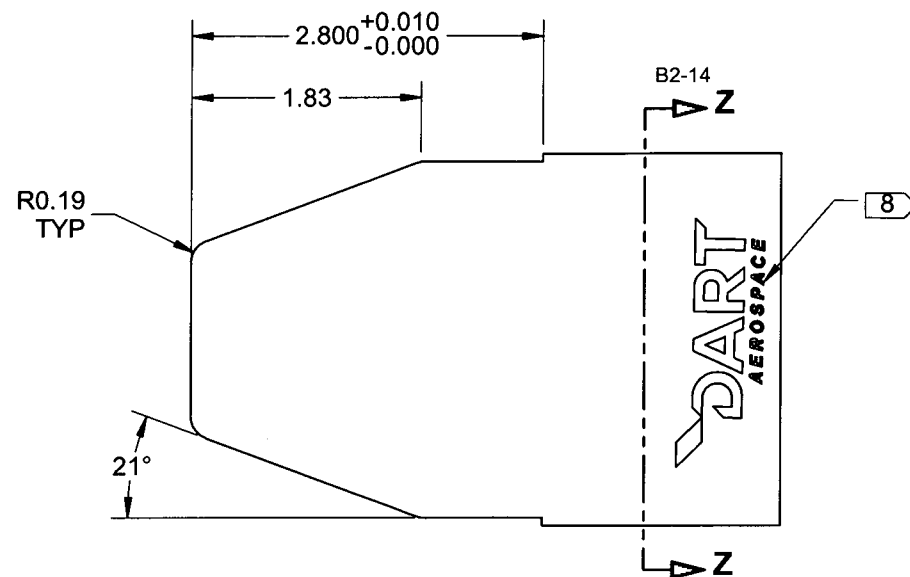
- NOTES:**
- 1) MATERIAL: 6061-T6/T651/T6511/T62 ALUMINUM BAR  
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221  
REF DART SPEC M6061T6B
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.3 IN THIS AREA TO MAX DEPTH  
OF 0.010 WITH A MIN. TOOL RAD OF R0.010
  - 7) WEIGHT: 0.31 lbs
  - 8) ENGRAVE "DART" LOGO AS SHOWN 0.003-0.005 DP
  - 9) UNDIMENSIONED FEATURES DEFINED BY D5155-9.SLDPRT

**D5155-9 CO-PILOT COLLECTIVE HEAD (205)**

**RELEASED**  
2015 MAY 11

APPROVED

DESIGN	VS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	JFS	<b>D5155</b>	SHEET 13 OF 14
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	<b>CO-PILOT COLLECTIVE HEAD</b>	NTS
DATE	14.09.10	<small>COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



- NOTES:
- 1) MATERIAL: 6061-T6/T651/T6511/T62 ALUMINUM BAR  
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221  
REF DART SPEC M6061T6B
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.3 IN THIS AREA TO MAX DEPTH  
OF 0.010 WITH A MIN. TOOL RAD OF R0.010
  - 7) WEIGHT: 0.36 lbs
  - 8) ENGRAVE "DART" LOGO AS SHOWN 0.003-0.005 DP
  - 8) UNDIMENSIONED FEATURES DEFINED BY D5155-11.SLDPRT

# **D5155-11 CO-PILOT COLLECTIVE HEAD (212)**

RELEASED  
2015 MAY 11

APPROVED

DESIGN	VS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	JFS	<b>D5155</b>	SHEET 14 OF 14
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	<b>CO-PILOT COLLECTIVE HEAD</b>	NTS
DATE	14.09.10	<small>COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	